

# TECHNICAL DATA SHEET



## BLOCK BOND® SEMI-FAST



## ECO POLYURETHANE-ADHESIVES HOOF ADHESIVE

The two-component polyurethane adhesive BLOCK BOND® SEMI-FAST was specially developed for hoof care and the bonding of hoof blocks with cattle hooves, focussing on maximum safety and efficiency. The BLOCK BOND® formulation completely eliminates ingredients with hazard label H351 "May cause cancer".

This unique feature, combined with its easy application and fast bonding time, ensures the highest possible animal welfare for this application on the market.

- Universal claw adhesive even for difficult working conditions
- Excellent adhesion to hooves with wood, PU and rubber blocks
- Stable formula: adheres to inclined/vertical surfaces without dripping
- Wide gap filling capacity of 6 mm
- High chemical resistance during the curing process
- Frost-proof storage, no crystallisation at low temperatures

### Technical properties uncured product

Chemical basis:	Polyurea
Color:	
Polyol	green
Isocyanat	translucent
Viscosity:	
Polyol	pastous
Isocyanat	pastous
Density:	
Polyol	ca. 1,10
Isocyanat [g/cm³]:	ca. 1,16
Mixing ratio:	1:1
Gap filling capacity [mm]:	optimum 3, max. 6
Processing temperature [°C]:	-10 °C to +30 °C <sup>1)</sup>
Storage temperature [°C]	-10 °C to + 23 °C <sup>2)</sup>

1) +20 °C optimal

2) short term to +35 °C

### Curing<sup>3)</sup>

Open time [s]:	10 to 14
Fixation time of the block[s]:	3 to 5
Time <sup>4)</sup> till loading the hoof [min]:	1:30
Exothermic reaction after 3:15 min [°C] <sup>5)</sup> :	> 115°C

3) 3 mm, 22 °C, 50 % air humidity

4) Referring to EN ISO 10964, with a uniform gap of 3 mm

5) GLUETEC AA-308

### Technical properties hardened product

Colour:	green
Shore hardness [D] <sup>8)</sup> :	50 to 75
Strength of the bonded joint after 1:30 min <sup>9)</sup> [Nm]:	> 160

8) proved to DIN 53505

9) Torque test of a wooden block to wooden block connection

### Container sizes

BLOCK BOND® SEMI-FAST is available in a 200 ml cartridge.

### Storage & Durability

The shelf life is, at the optimum storage temperature of -10 °C to +23 °C in the closed original container, a maximum of 12 months. A higher storage temperature leads to a significantly lower durability. The storage temperature must not fall below -10 °C.

### Accessories

BLOCK BOND® mixing nozzles for 200 ml double cartridge; 10 pcs. in polybag	104926
BLOCK BOND® dosing gun for 200 ml cartridge	104779

# TECHNICAL DATA SHEET



## Safety data sheets

Please refer to the current data sheet for safety relevant data.

Click or scan here:



ISOCYANATE



POLYOL

### Note:

Please note the information and notes in our respective safety data sheets. The data contained herein are for informational purposes only and are believed to be accurate to the best of our knowledge. We assume no liability for the results. For optimum functionality of the adhesive system, please only use the cartridge and mixer systems tested and released by GLUETEC. The product is only suitable for professional and experienced users. It is the user's own responsibility to take precautions to protect property and people from the hazards that may be encountered in handling and using these products. Accordingly, GLUETEC specifically disclaims any warranty, expressed or implied, including any warranty or suitability commitments for a particular purpose. In particular, GLUETEC disclaims all liability for consequential or indirect damages of any kind.